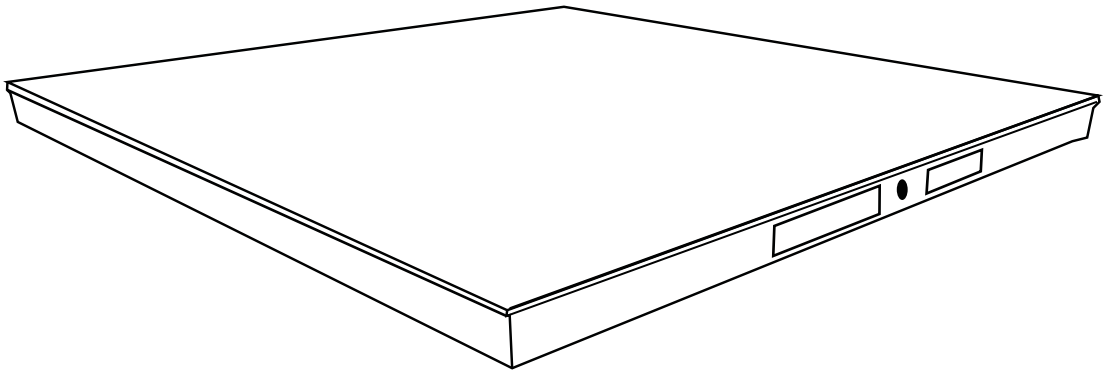
Installation Manual

3500 Series Yellow Jacket Mild Steel Floor Scale



51233

Revision 1 12/09

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Amendment Record

3500 SERIES MILD STEEL FLOOR SCALE

Document 51233

Manufactured by Fairbanks Scales Inc.
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Kansas City, Missouri 64106

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Section 1: General Information

INTRODUCTION

The **3500 Series Floor Scale** uses a summing junction box for interfacing to all analog weight instruments.

NOTE: *It is the owner's responsibility to document, notify, and follow-up regarding shipping damage with the carrier.*

DESCRIPTION

- The scale platform is shipped in a crate, fully assembled and wired.
- The floor scale size is **4' x 4'** (both smooth and safety tread).
- The floor scale capacities range from **2.5k to 5k (lbs).**
- Both scale types are equipped with a **30 foot** interface cable.
- All models have threaded holes in the deck for attaching eyebolts to facilitate installation and cleaning.

NOTE: *Specifications and sizes are shown in* **Appendix II**.

Section 2: Company Service Information

GENERAL SERVICE POLICY

Prior to installation, ***always*** verify that the equipment satisfies the customer's requirements as supplied, and as described in this manual.

If the equipment cannot satisfy the application and the application cannot be modified to meet the design parameters of the equipment, the installation should *NOT* be attempted.

It is the customer/operator's responsibility to ensure the equipment provided by Fairbanks is operated within the parameters of the equipment's specifications and protected from accidental or malicious damage.

W A R N I N G

Absolutely NO physical, electrical, or program modifications other than selection of standard options and accessories can be made to this equipment by customers.

Repairs performed by Fairbanks Scales service technicians and authorized distributor personnel ONLY!

Failure to comply with this policy voids all implied and/or written warranties.

OVERVIEW

Physical Installation Notes

- Check all devices for proper operation. If any error messages occur, refer to Troubleshooting or the proper manual of that device.
- ***Only those charges which are incurred as a result of the equipment's inability to be adjusted to performance specifications may be charged to warranty.***
- No physical alterations (mounting holes, etc.) are allowed during installation.

The installing technician is responsible that all personnel are fully trained and familiar with the equipment's capabilities and limitations before the installation is considered complete.

- All electrical assemblies must be replaced as assemblies or units.
  - Replacement of individual components is not allowed.
  - These components must be returned intact for replacement credit per normal procedures.
- All electronic and mechanical adjustments are considered to be part of the installation, and are included in the installation charge(s).
  - Included is any required computer programming or upgrades.
  - Included are any accuracy and/or operational specification changes.
- The AC receptacle / outlet shall be located near the Instrument and easily accessible.
- Electrical connections other than those specified may not be performed.

Conferring with Our Client

- The technician must be prepared to recommend the arrangement of components which provide the most efficient layout, utilizing the equipment to the best possible advantage.
- The warranty policy must be explained and reviewed with the customer.

Pre-Installation Checklist

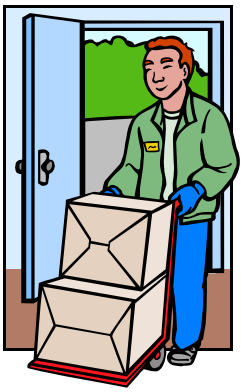
The following points should be checked and discussed with the **Area Sales Manager and/or customer**, if necessary, before the technician goes to the site and installs the equipment.

- ✓ Check the customer's application to make certain it is within the capabilities and design parameters of the equipment.
- ✓ If the installation process might disrupt normal business operations, tell the customer and ask that they make ample arrangements.
- ✓ Be sure that the equipment operator(s) are available for training.
- ✓ The service technician reviews the recommended setup with the Area Sales Manager or Area Service Manager, and together they identify all necessary variations to satisfy the customer's particular application.

Unpacking

Follow these guidelines when unpacking all equipment:

- ✓ Check in all components and accessories according to the customer's order.
- ✓ Remove all components from their packing material, checking against the invoice that they are accounted for and not damaged.
  - *Advise the shipper immediately, if damage has occurred.*
  - *Order any parts necessary to replace those which have been damaged.*
  - *Keep the shipping container and packing material for future use.*
  - *Check the packing list.*
- ✓ Collect all necessary installation manuals for the equipment and accessories.
- ✓ Open the equipment and perform an inspection, making certain that all hardware, electrical connections and printed circuit assemblies are secure.
- ✓ Do not reinstall the cover if the final installation is to be performed after the pre-installation checkout.



Equipment Checkout

Position the equipment with these points in mind:

- ✓ Intense direct sunlight can harm the display.
- ✓ Do not locate near magnetic material or equipment/Instruments which use magnets in their design.
- ✓ Avoid areas which have extreme variations in room temperatures. Temperatures outside the Instrument's specifications will affect the weighing accuracy of this product.
- ✓ Do not load the platform if there is any evidence of damage to the platform or supporting structure.

Users' Responsibility

- ✓ All electronic and mechanical calibrations and/or adjustments required for making this equipment perform to accuracy and operational specifications are considered to be part of the installation.
  - — They are included in the installation charge.
  - — Only those charges which are incurred as a result of the equipment's inability to be adjusted or calibrated to performance specifications may be charged to warranty.
- ✓ Absolutely no physical, electrical or program modifications other than selection of standard options and accessories are to be made to this equipment.
- ✓ The equipment consists of printed circuit assemblies which must be handled using ESD handling procedures, and must be replaced as units.
  - — Replacement of individual components is not allowed.
  - — The assemblies must be properly packaged in ESD protective material and returned intact for replacement credit per normal procedures.

Section 3: Scale Installation

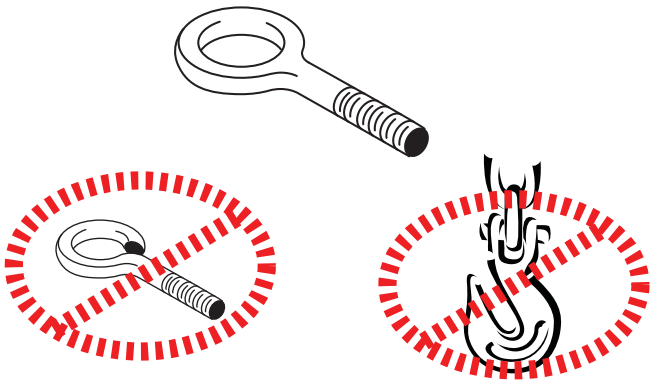
Installing the Scale

1. Select a location that is flat, solid, level, and one that fully supports the weight of the platform plus a full capacity load.
2. Remove the top of the crate and all packing material.
3. Screw **two (2) eyebolts** into the threaded adapters in the platform top.
4. Use a forklift or other lifting means, along with chains, cables, or nylon straps to remove the scale from the crate bottom.

TWO TYPES of EYE BOLTS

✓ **Closed Gap Eyebolts**

- Open Gap Eyebolts (***NOT USED***)
- Lifting Hooks (***NOT USED***)



C A U T I O N

DO NOT use hooks or unclosed eyebolts.
Failure to use proper lifting tools
may result in personal injury.

5. Set the scale so that the interface cable exits in a direction where it can be protected.
   - If possible, use a cable protector to reduce 'trip' hazards and to protect the interface cable from being damaged.
6. Level the scale using a screwdriver to turn the threaded 'leg' of the foot assembly.

INSTALLATION, CONTINUED

7. Wire the scale cable to the proper type instrument, as shown in the chart below.
8. Once the scale platform is completely wired to the instrument, calibrate the unit.
   - Follow the appropriate instrument service manual to ensure a good calibration.

Platform Interface Cable Wiring

WIRE COLOR	FUNCTION
Black	(–) Excitation
Red	(+) Excitation
Yellow	Shield
Green	(+) Signal
White	(–)Signal

Calibration Steps

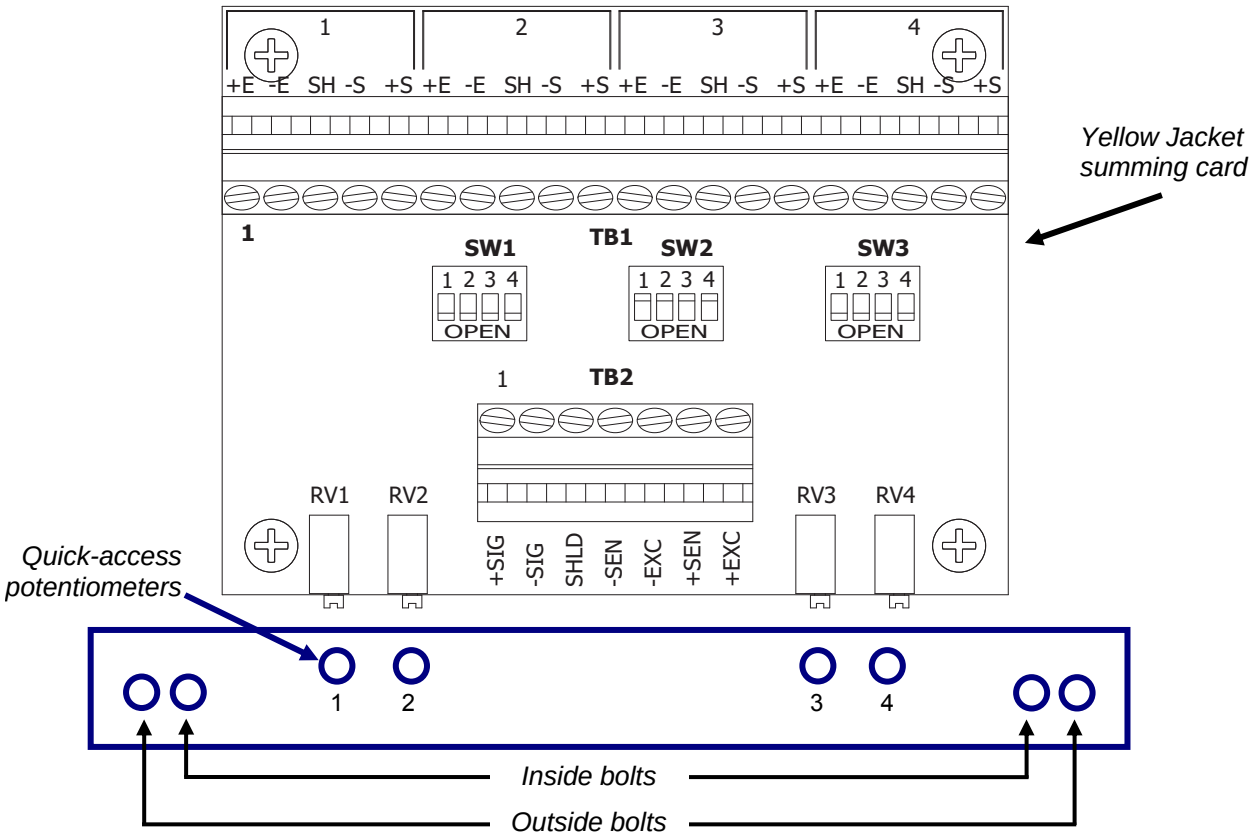
Adjust the analog interface instrument to the platform.

- Adjust all the corners to within **one (1) division of each other at 25% of rated capacity.**
- Follow the appropriate instrument service manual to ensure a proper calibration.

STEPS

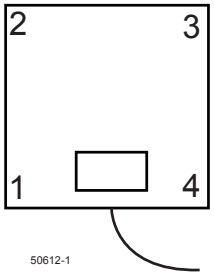
1. Remove the two inside bolts on the side of the scale and remove access panel, exposing the quick-access potentiometers.

   – Total number of turns is **twenty.**



2. Identify the platform corner numbers.

3. Place a concentrated weight (**25%** of platform capacity) on corner #1, then move it to #2, #3 and #4, noting the displayed reading on each corner.



If corners *do* require adjustment, complete the following steps:

1. Remove the outside bolts on the quick access plate. This removes the J-box cover.
2. Safely lift scale on its end with forklift or heavy pry bar.
3. In order to adjust the potentiometers, the **DIP switches** are set as follows:
   SW1 = OPEN **SW2 = CLOSED** **SW3 = OPEN**
   The factory default settings have these switches set to bypass the potentiometers.
4. Center the four **Junction Box Potentiometers** by turning the adjustment screw **counter-clock-wise position** until a clicking sound is heard, then turning each of them back **clock-wise ten (10) turns**.
5. Identify the lowest reading, and then place the concentrated weight on this corner.
6. Place the concentrated weight on the corner displaying the lowest weight.
7. Turn the adjustment on the potentiometer clockwise (CW) to the displayed weight so it reads the same as the highest reading.
8. Repeat this procedure while rechecking all corners until they are equal.

Important Note: *When moving the weight(s) from corner to corner, **DO NOT** zero the scale. The purpose is to adjust the corners to be the same, and not to perform a correct calibration.*

9. Perform a zero reference check with an unloaded platform.
10. Repeat the corner test to ensure all readings are the same before proceeding.
11. Replace J-box cover with outside bolts, replace quick-access cover with inside bolts, and perform final calibration using the appropriate instrument's service manual.

If corners *do not* require adjustment, complete the following steps:

1. Remove all weights.
2. Zero the instrument.
3. Perform a final calibration with test weights.
4. Follow the appropriate instrument service manual to ensure a proper calibration.

Section 4: Installing Accessories

Installing Bolt-Down Plates

Bolt down plates are used to keep the scale from sliding or moving when loads are applied. The plates are bolted using anchors at each of the scales feet.

STEPS

1. Place the platform into the correct position.
2. Place the bolt-down plate under the foot. The plate edge extends out from under the scale.
3. Drill **two (2) 7/16”** attachment holes using a hammer drill.
4. Insert anchors with the ***nut and washer already on them.***
5. Tap the anchor into the hole, then tighten the nuts securely.
6. Repeat this process for each plate.

Note: *If ramps are **not** installed and bolt-down plates are needed, then a full set of four bolt-down plates is required.*

Installing Ramps

Each mild steel ramp accessory comes with two integral bolt-down plates and four anchors.

STEPS

1. Place the ramp in position, then lift and set the platform feet into the bolt-down plate holes.
2. Drill the **two (2) 7/16" holes** using a hammer drill. Insert the anchors with the nut and washer already on.
3. Tap the anchor into the hole, then tighten the nuts securely.

IMPORTANT TIPS

- If two ramps are installed, then no other bolt-down plates are needed.
- If only one ramp is installed, then a set of two bolt-down plates is necessary.
- Only two ramps (total) may be installed on opposite sides of a scale platform.

Installing Bumper Guards

Bumper Guards help protect the platform from direct hits from forklift traffic. The guards are slightly higher than the scale and help deflect the forks.

STEPS

1. Place the bumper guard into a position so it protects the platform from non-scale traffic.
   — Place the bumper guard so it does not touch or interfere with the platform's movement.
2. Drill the 7/16" fastening holes using a hammer drill.
3. Insert the anchors with the nut and washer already on it.
4. Tap the anchor into the hole.
5. Tighten the nuts securely.

Section 5: Parts Replacement

Load Cell Replacement Steps

1. Cycle-down the power to the instrument, and then unplug the unit.
1. Remove potentiometer cover.
2. Lift the platform end with a forklift or heavy pry bar, using wood blocks for safety.
3. Remove J-box cover.
4. Disconnect the failed load cell cable(s) at the junction box.
5. Loosen the gland bushing, and tie a string or wire to the end of the cable to act as a pull wire.
6. Place wire markers on the cable ends.
   - Masking tape is an effective alternative
7. Disconnect the faulty load cells wires from the terminal block.
8. Remove the load cell mounting bolts with a **3/4" socket**.
9. Remove the load cell, pulling the cable through the scale while leaving the pull string/wire in the scale.
10. Remove the foot assembly from the old cell, then install it onto the new load cell.
    - Use anti-seize on the threads.
11. Disconnect the pull string/wire from the old cell's cable, then attach to the new cell's cable end.
12. Pull the cable from the new cell through to the junction box.
13. Mount the cell to the scale platform.
    - Torque it to **90 ft/lbs**, using anti-seize on the mounting bolts.
14. Connect the load cell wires into the junction box, then tighten the box gland bushing(s).
15. Lower the scale to the surface removing the safety blocks.
16. Distribute the scale's weight evenly by all four (4) feet.
17. Recalibrate the unit as necessary.

Load Cell Replacement Steps, Continued

IMPORTANT NOTE: *See* **Appendix I** *for specific load cell color code and wiring information.*

Load Cell Specifications

DESCRIPTION	SPECIFICATION
Material	**Mild Steel**
Rated Output	**3mV/V**
Impedance	**350 ohm**
Safe Overload	**150%**
Compensated Temperature Range	**-10° C to 40° C**
Safe Operating Temperature Range	**-10° C to 40° C**

Junction Box Replacement Steps

1. Remove power to the instrument.
9. Open the platform access cover, then the junction box cover.
10. Loosen all gland bushing nuts.
11. Place wire markers on all the load cell cable ends.
12. Disconnect the load cells' wires from the terminal blocks.
13. Disconnect the homerun wires.
14. Remove the PCB, clean the junction box, then install the new PCB.
15. Reconnect all load cell and home-run wires to the new PCB.
16. Tighten all gland bushing nuts.
17. Replace the junction box cover, and torque all screws to **18-20 in/lbs**.
18. Recalibrate the unit as necessary, including corner adjustments.
19. Replace the platform access cover.

Foot Assembly Replacement Steps

1. Lift the platform end with a forklift or heavy pry bar using wood blocks for safety.
2. Using a standard screwdriver, unscrew the foot assembly.
3. Replace the Foot Assembly, using anti-seize on the screws attaching to the load cell.
4. Lower the scale to the surface removing the safety blocks.
5. Distribute the scale’s weight evenly by all four (4) feet.

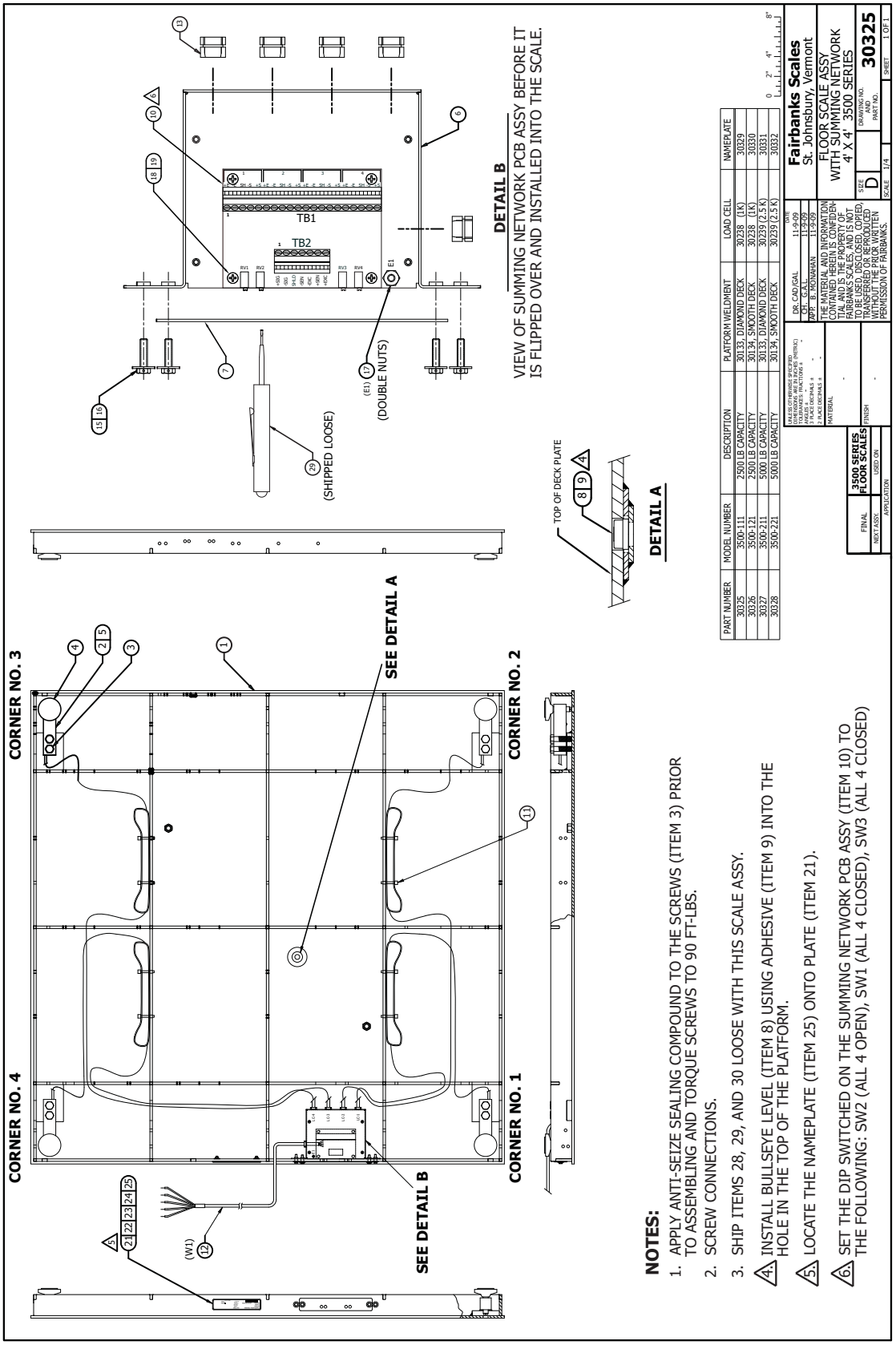
Section 6: Parts

Parts List

ITEM	PART NO.	DESCRIPTION	SCALE CAPACITIES
1	See tab	Platform weldment	- - - -
2	See tab	Load cell LC1 LC4	Both 1K, 2.5K
3	54502	Screw, cap, hex hd .50-20 x 1.75	5K
4	63913	Foot	10K
5	66754	Spacer plate, load cell SST	ALL
6	30139	Box, junction	ALL
7	30249	Plate, cover	ALL
8	11039	Bullseye level	ALL
9	15389	Adhesive	ALL
10	30063	PCB assy, summing network	ALL
11	17814	Tie, wire	ALL
12	12838	Cable assy (30 ft. long)	ALL
13	11020	Bushing, strain relief	ALL
14	--		ALL
15	14828	Screw, sealing SST 10-32 x .75	
16	11119	Washer, plain, flat SST No. 10	ALL
17	11103	Nut, hex SST	
18	11146	Screw, Mach, PH, Phil SST 6-32 x .38	ALL
19	11191	Washer, lock, Ext. tooth SST No. 6	
20	--		ALL
21	30251	Plate, nameplate	
22	10106	Nut, hex 10-32	ALL
23	10311	Washer, plain flat No. 10	
24	11926	Adhesive (permanent type)	ALL
25	See tab	Nameplate	
28	12189	Seal wire	ALL
29	28498	Screwdriver	
30	51233	Manual CD (26461)	ALL

See* **Appendix I *for Load Cell wiring information.*

Parts Diagram


CORNER NO. 4
CORNER NO. 3
CORNER NO. 2
CORNER NO. 1
SEE DETAIL A
SEE DETAIL B
DETAIL B
VIEW OF SUMMING NETWORK PCB ASSY BEFORE IT IS FLIPPED OVER AND INSTALLED INTO THE SCALE.
(SHIPPED LOOSE)
(DOUBLE NUTS)
TOP OF DECK PLATE
DETAIL A
NOTES:
1. APPLY ANTI-SEIZE SEALING COMPOUND TO THE SCREWS (ITEM 3) PRIOR TO ASSEMBLING AND TORQUE SCREWS TO 90 FT-LBS.
2. SCREW CONNECTIONS.
3. SHIP ITEMS 28, 29, AND 30 LOOSE WITH THIS SCALE ASSY.
4. INSTALL BULLSEYE LEVEL (ITEM 8) USING ADHESIVE (ITEM 9) INTO THE HOLE IN THE TOP OF THE PLATFORM.
5. LOCATE THE NAMEPLATE (ITEM 25) ONTO PLATE (ITEM 21).
6. SET THE DIP SWITCHED ON THE SUMMING NETWORK PCB ASSY (ITEM 10) TO THE FOLLOWING: SW2 (ALL 4 OPEN), SW1 (ALL 4 CLOSED), SW3 (ALL 4 CLOSED)
PART NUMBER | MODEL NUMBER | DESCRIPTION | PLATFORM WELDMENT | LOAD CELL | NAMEPLATE
30325 | 3500-111 | 2500 LB CAPACITY | 30133, DIAMOND DECK | 30238 (1K) | 30329
30326 | 3500-121 | 2500 LB CAPACITY | 30134, SMOOTH DECK | 30238 (1K) | 30330
30327 | 3500-211 | 5000 LB CAPACITY | 30133, DIAMOND DECK | 30239 (2.5 K) | 30331
30328 | 3500-221 | 5000 LB CAPACITY | 30134, SMOOTH DECK | 30239 (2.5 K) | 30332
DR. CAD/GAL 11-24-99
CH. CAL 11-24-99
APP'D. B. MONAHAN 11-24-99
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (METRIC) TOLERANCES ARE AS FOLLOWS: FRACTIONS ± 2 PLACE DECIMALS ± 3 PLACE DECIMALS ±
MATERIAL -
FINISH -
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Fairbanks Scales
St. Johnsbury, Vermont
FLOOR SCALE ASSY
WITH SUMMING NETWORK
4' X 4' 3500 SERIES
FINAL
REV'T ASSY
3500 SERIES FLOOR SCALES
APPLICATION
USED ON
SIZE D
DRAWING NO. AND PART NO. 30325
SCALE 1/4
SHEET 1 OF 1

Appendix I: Load Cells

ITEM	PART NO.	DESCRIPTION	SCALE CAPACITY
2 3032	**8**	1K lb Capacity Load Cell 350 Ohm, 3 mV/V, Plated Tool Steel	2.5k
2	**30329**	2.5K lb Capacity Load Cell 350 Ohm, 3 mV/V, Plated Tool Steel	5k

WIRE COLOR	FUNCTION
Black	(—) Excitation
Red	(+) Excitation
Yellow	Shield
Green	(+) Signal
White	(—)Signal

Appendix II: Model Matrix

PRODUCT NO.	SIZE	CAPACITY	PLATFORM WELDMENT	DECK
30325	**4' x 4"**	2,500 lbs	30133	Diamond
30326	**4' x 4'**	2,500 lbs	30134	Smooth
30327	**4' x 4'**	5,000 lbs	30133	Diamond
30328	**4' x 4'**	5,000 lbs	30134	Smooth

Appendix III: Accessories

Ramps and Bumper Guards

SIZE	CAPACITY	RAMP	BUMPER GUARD
4' x 30"	2,500 lbs	30256 safety tread	72194
4' x 30"	2,500 lbs	30257 smooth tread	72194
4' x 30"	5,000 lbs	30256 safety tread	72194
4' x 30"	5,000 lbs	30257 smooth tread	72194

Bolt-down Plates, Eyebolts and Hole Plugs

SIZE	CAPACITY	BOLT-DOWN PLATES	EYEBOLTS	EYEBOLT PLUG
ALL	ALL	63777 (Set of 4)	70895 (2)	70896 (2)
		63779 (Set of 2)		

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www.fairbanks.com